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C45-15-10
Job Sheet 185260



Part No: C45-15-10

Job Qty: 4 ea

Part Name: Ford Bumper



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/24/18

Job Tracking No:

Due Date: 11/9/18

Created By: Marie Lajeunesse

Type: ~~SOLD~~ *stlu*

Description:

Note: C45-15-10 REV.3 IPP REV:A 18.01.22 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	11/9/18	11/9/18	0.00	0.00	Start Up Small Fab-1		<i>SD 18/11/2</i>
100	Small Fab	4 pcs	11/9/18	11/9/18	0.00	2.00	Small Fab-3		<i>AP DAS 38</i>
120	QC	4 pcs	11/9/18	11/9/18	0.00	0.00	QC5		<i>38</i>
140	Packaging	4 pcs	11/9/18	11/9/18	0.00	0.00	Packaging3-1		<i>7/10 9-00</i>
160	QC21-SA	4 Ea	11/9/18	11/9/18	0.00	0.00	QC21		

Part Op
Descriptions: 100 - Modify as per dwg.

DAS 18-11-2
21 12
9-00
NOV 22 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
E3TZ-4730-A	Bumper	4 Ea (1 ea)	90-Start up Operation	<i>5054666</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	E3TZ-4730-A	4	9	0

Part Specifications

Specifications could not be found.



Container No: S130302



Part: C45-15-10

Job No: 185260

Serial No/Batch: S130302

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 11/21/18

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Plex 10/24/18 11:37 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

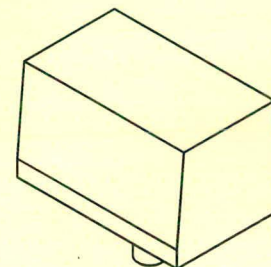
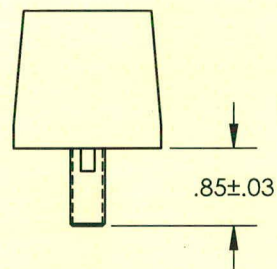
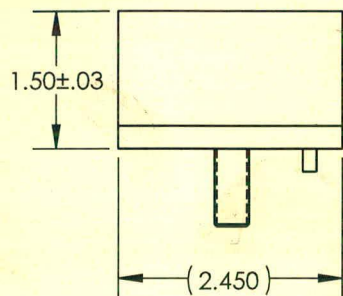
QA Closed: _____ Date: _____

Work Order update only ☐

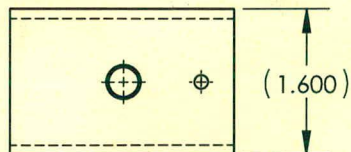
Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐							
Date :		Step #:		QTY Effective :		MRB (QSI042) Approval					
Description Work Order Deviation				Disposition		Completed By					
						Lead hand / Supervisor Approval Verification					
						QC / QA Coordinator Approval					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐		No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐		Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐		Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	
OTHER :											

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
2		AS DRAWN BY CANAM	11/6/2012	JAG
3	15-0102	CH'D DIMESION WAS (2.000) IS 1.50±.03 TO ACCOMODATE NEW CAGE DESIGN.	5/7/2015	RJC



x4



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 185260 MLS
18-10-24

DART AEROSPACE	
TITLE FORD BUMPER	
DWG NO. C45-15-10	REV 3
MAT'L	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1	APPROVED <i>D Weil</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	FINISH
	SPEC
	USED ON MODEL
SCALE 1:2	DATE 9/12/1997
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C45-15-10	1	FORD BUMPER		(#E3TZ-4730-A) MODIFIED

